

Work Order ID 86493

June-29-12 1:33:48 PM

86493

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Item ID: D2944

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Step Mounting Plate

Stop ***NS2***

Start Date: 29/06/2012 Start Qty: 12.00

12

Cust Item ID:

Required Date: 13/07/2012 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals: Process Plan: MCS

Date: 12/06/29

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2944	Rev A								
100		0.00							
100	FLOW WATER JET								
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D2944								
6061 .188 x 4.00"	Dwg Rev: <u>1A</u>								
	Prog Rev: <u>1A</u>								
	2-Debur if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							
Quality Control									

12 0 Jun 12-7-7

12 0 Jun 12-7-7

5/21/09

(+12)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Start Date: 29/06/2012 Start Qty: 12.00

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <i>WMA</i>	0.00							
130									
Packaging	Memo	0.00				12	0		<i>12-07-17</i>
Packaging	*** STOCK IN STEP CELL***								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/17/20

ME
12-07-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 86493

86493

Parent Item: D2944

D2944

Parent Item Name: Step Mounting Plate

Start Date: 29/06/2012

Required Date: 13/07/2012

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP B04.01.21Reformat; Added Step 6KJ/RF
IPP C 06.07.21 waterjet EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.187X04.00 0		Purchased	No			100	f	31.0900	0.2458	3.104842			

M6061T6B0 187X04 000

6061-T6 Bar .187 x 4.00

**

3.25

Jm

Jun 12-7-7

Location

Loc Qty

Loc Code

MAT001

31.09

121282

31.09

~~21581~~

~~119581~~

~~121501~~

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Dart Aerospace Ltd

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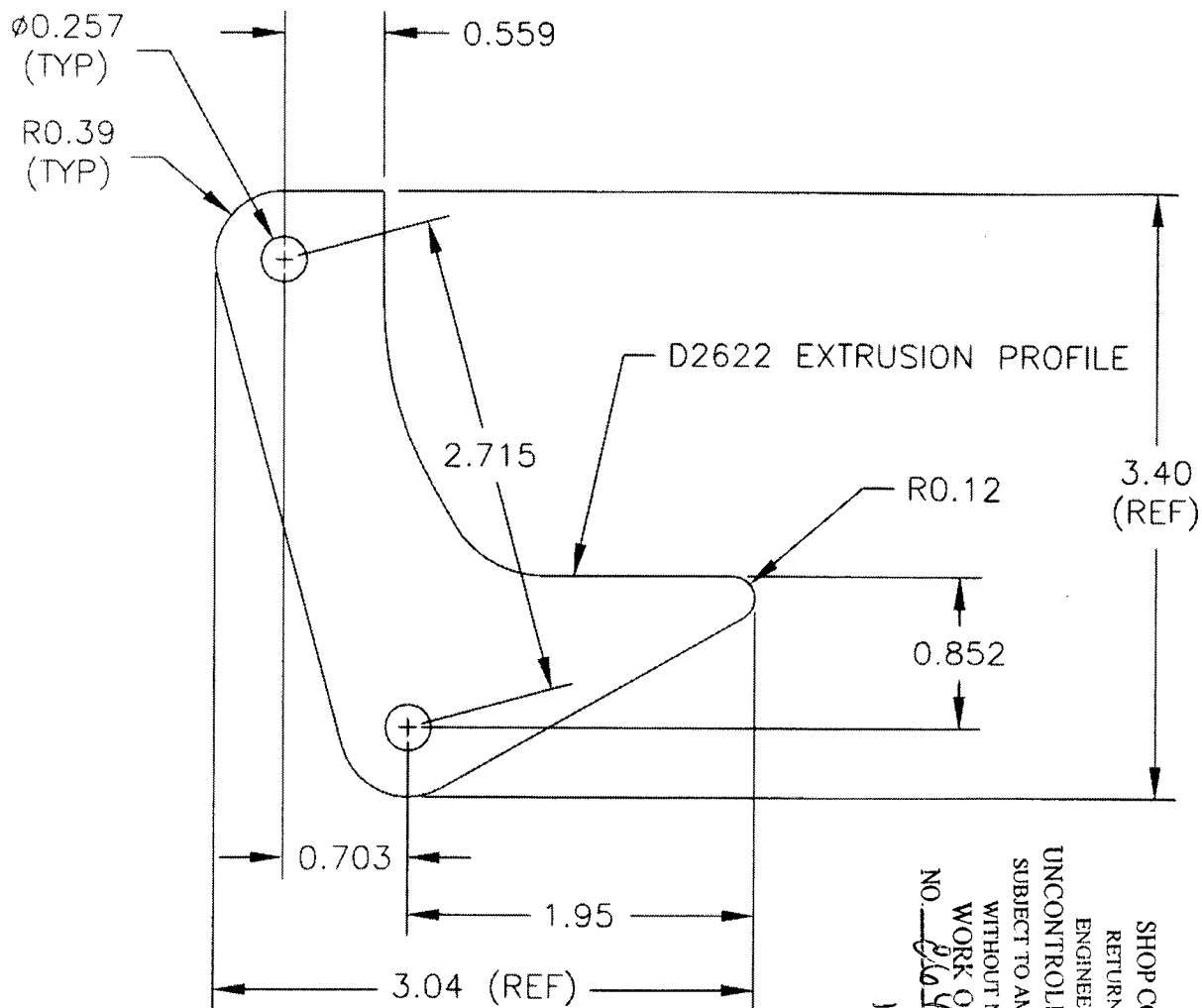
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DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	HA	APPROVED	HA	DRAWING NO. D2944 REV. A SHEET 1 OF 1
DATE	99.12.13	TITLE	STEP MOUNTING PLATE	SCALE 1:1
A	99.12.13	NEW ISSUE		

RELEASED
19.12.21 DS



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 260445/MCS
12/06/29

MATERIAL: 6061-T6 ALUMINUM (QQ-A-250/11) 0.188 THICK
BREAK ALL SHARP EDGES 0.010 TO 0.020 MAX
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

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